

Straight flute and spiral flute

HSS M35 (5%) Cob

D	d	L	ℓ1	d2	Price £	Price £
Taper 5% - 2° 52'					Straight Flute	Spiral Flute
2	1	50	20	2	80.05	-
4	2	80	40	4	90.65	-
6	3	110	60	6	100.50	55.45
8	4	130	80	8	135.70	75.50
10	5	155	100	10	164.35	89.85
12	6	180	120	12	194.65	110.30
14	7	200	140	14	245.45	139.80
Morse No					-	-
16	8	260	160	2	-	206.95
18	9	278	180	2	-	224.15
20	10	300	200	2	-	280.65
Taper 8% - 4° 34'					Straight Flute	Spiral Flute
6	2	100	50	6	82.45	45.20
8	3	110	62	8	100.50	55.45
10	4	130	75	10	125.90	64.05
12	5	150	90	12	148.80	83.30
14	6	160	100	14	223.35	120.95
Morse No					-	-
16	7	210	112	2	-	181.55
18	8	223	125	2	-	206.95
20	9	236	137	2	-	265.90
Taper 10% - 5° 42'					Straight Flute	Spiral Flute
4	1.5	65	25	4	-	55.45
6	2	90	40	6	74.70	43.55
8	3	100	50	8	92.30	52.15
10	4	115	60	10	100.50	55.45
12	5	130	70	12	120.15	68.15
14	6	140	80	14	204.50	118.50
Morse No					-	-
16	7	190	90	2	-	148.80
18	8	200	100	2	-	166.85
20	9	210	110	2	-	224.15
25	12	250	130	3	-	322.45
30	14	280	160	3	-	537.00

