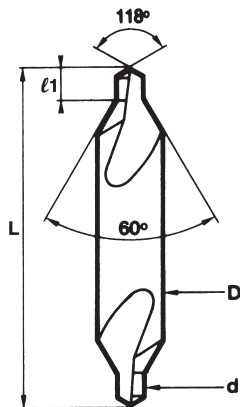


Form A (60°)  
Code 114: BS, HSS M2  
Code 115: ASA, HSS M2



BS	ASA	D x d mm (")	L	l1	Price £
	000	3.17 x 0.51 (1/8 x .020)	31	0.6 - 0.8	4.00
	00	3.17 x 0.63 (1/8 x .025)	31	0.8 - 1.0	3.45
	0	3.17 x 0.79 (1/8 x 1/32)	31	1.1 - 1.3	3.15
1	1	3.17 x 1.19 (1/8 x 3/64)	31	1.5 - 1.7	2.00
2		4.76 x 1.58 (3/16 x 1/16)	47	2.0 - 2.4	2.30
	2	4.76 x 1.98 (3/16 x 5/64)	47	2.5 - 2.9	2.30
3		6.35 x 2.38 (1/4 x 3/32)	50	2.9 - 3.4	2.70
	3	6.35 x 2.77 (1/4 x 7/64)	50	3.5 - 4.0	2.70
4	4	7.93 x 3.17 (5/16 x 1/8)	54	3.9 - 4.4	3.50
5	5	11.11 x 4.76 (7/16 x 3/16)	70	6.1 - 6.6	5.85
	6	12.70 x 5.55 (1/2 x 7/32)	76	7.2 - 7.8	7.00
6	7	15.87 x 6.35 (5/8 x 1/4)	82	8.0 - 8.6	13.10
7	8	19.05 x 7.93 (3/4 x 5/16)	89	10.1 - 10.8	20.10
	9	22.22 x 8.73 (7/8 x 11/32)	92	11.2 - 11.9	36.10
	10	25.40 x 9.52 (1 x 3/8)	95	12.2 - 12.9	40.10

Reamers

Centre Drills & Spotting Drills

Countersinks & Counterbores

Slot Drills & End Mills

Taps & Dies

TUSA  
Carbide Tooling