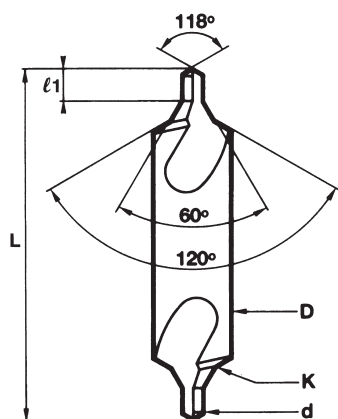


## Form B (Bell type 60°/120°)

Code 135: HSS M2



ASA	D x d	L	K	l1	Price £
11	3.17 x 1.19	31	2.5	1.5 - 1.7	2.85
12	4.76 x 1.58	47	3.8	2.0 - 2.4	3.10
13	6.35 x 2.38	50	5.1	2.9 - 3.4	3.75
14	7.93 x 2.77	54	6.3	3.1 - 3.6	4.85
15	11.11 x 3.96	70	8.9	5.0 - 5.6	7.90
16	12.70 x 4.76	76	10.1	6.1 - 6.6	9.40
17	15.87 x 5.55	82	12.7	7.1 - 7.7	16.85
18	19.05 x 6.35	89	15.2	8.0 - 8.6	24.85
19	22.22 x 7.93	92	17.8	11.2 - 11.9	44.10
20	25.4 x 9.52	95	20.3	12.2 - 12.9	52.15

## Code 134: HSS M2

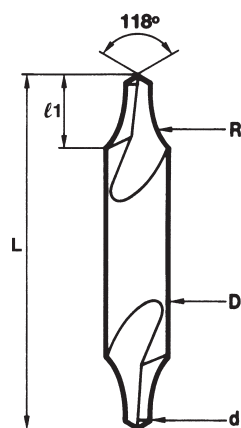
BS	D x d	L	K	l1	Price £
1-B	3.17 x 1.19	38	1.9	1.6 - 2.0	7.10
2-B	4.76 x 1.58	45	2.8	2.0 - 2.4	7.10
3-B	6.35 x 2.38	50	3.8	3.3 - 3.9	7.10
4-B	7.93 x 2.77	56	4.8	4.1 - 4.7	8.10
5-B	11.11 x 3.96	64	6.6	5.7 - 6.3	13.65
6-B	15.87 x 5.55	76	9.5	7.7 - 8.3	22.05
7-B	19.05 x 6.35	88	11.4	9.2 - 10.0	39.40

## Centre Drills DIN 333-R

Form R (Radius point)

Code 012: HSS M2

Code 8112: Carbide K15 micrograin



D x d	L	l1	R	HSS Price £	CBD Price £
3.15 x 0.5*	25	0.6 - 0.8	2	3.65	41.55
3.15 x 0.8*	25	1.0 - 1.2	2.5	3.65	-
3.15 x 1.0	31	1.3 - 1.6	2.9	3.65	43.10
3.15 x 1.25	31	1.6 - 1.9	3.15	3.65	43.10
4.0 x 1.6	35	2.0 - 2.4	4	3.70	43.10
5.0 x 2.0	40	2.5 - 2.9	5	3.95	53.45
6.3 x 2.5	45	3.1 - 3.6	6.3	4.75	63.80
8.0 x 3.15	50	3.9 - 4.4	8	5.20	75.50
10.0 x 4.0	55	5.0 - 5.6	10	6.60	100.65
12.5 x 5.0	63	12.5 - 13.1	12.5	11.35	-

\* Single end

Reamers

Centre Drills & Spotting Drills

Countersinks & Counterbores

Slot Drills  
End Mills

Taps  
Dies

TUSA  
Carbide Tooling