



Code 500: 2 flute HSS M35 (5%) Cob
0.1 mm increments. Tolerance $\pm 0.01\text{mm}$
0.05 mm increments only in sizes listed

D	D	L	l	d2	Price £
0.1 mm	0.05 mm				
0.3 - 0.4		37	1	3	23.45
0.5 - 0.6		37	1.5	3	23.45
0.7 - 0.8		37	2	4	23.45
0.9		37	2.5	4	23.45
1.0 - 1.1	0.95, 1.05	37	3	4	23.45
1.2 - 1.6	1.25, 1.45, 1.55	37	4	4	23.45
1.7 - 2.2	1.75, 1.95, 2.05	37	5	4	23.45
2.3 - 2.7	2.25	40	7	4	23.45
2.8 - 3.2	2.75, 2.95, 3.05	44	8	5	23.45
3.3 - 3.7	3.25	44	10	5	23.45
3.8 - 4.7	3.95, 4.05	51	12	6	26.60
4.8 - 5.7	4.95, 5.05	52	14	6	26.60
5.8 - 7.7	5.95, 6.05	60	16	8	28.45
7.8 - 8.0		61	18	8	33.90
8.1 - 9.7		69	18	10	36.00
9.8 - 10.0		69	20	10	36.00
10.1 - 11.0		70	22	12	50.50
11.1 - 12.0		79	26	12	50.90
12.1 - 14.0		83	26	12	56.35

Code 8500: 2 flute Carbide K15 micrgrain
0.1 mm increments.

0.05 mm increments only in sizes listed

Tolerance 0.05 - 0.12 ± 0.005

0.15 - 14.0 h7

D mm	D	L	l1	d2	Price £
0.1mm	0.05mm				
	0.05	39	0.1	3	92.85
	0.06	39	0.12	3	79.95
	0.08	39	0.16	3	67.70
0.1		39	0.2	3	56.35
	0.12	39	0.24	3	56.35
	0.15	39	0.3	3	48.00
0.2	0.25	39	0.5	3	40.45
0.3 - 0.4	0.35,0.45	39	1	3	26.35
0.5		39	1.5	3	20.80
0.6	0.55,0.65	39	1.5	3	23.65
0.7 - 0.8	0.75,0.85	39	2	3	22.20
0.9	0.95	39	2.5	3	22.20
1		39	3	3	19.35
1.1	1.05,1.15	39	3	3	22.20
1.2 - 1.4	1.25	39	4	3	22.20
1.5		39	4	3	19.35
1.6 - 1.9		39	5	3	22.20
2		39	5	3	20.80
2.1 - 2.4		39	6	3	28.45
2.5		39	7	3	25.75
2.6 - 2.9		39	7	3	31.00
3		44	10	4	28.25
3.1 - 3.9		44	10	4	32.85
4		52	12	5	31.00
4.1 - 4.9		52	12	5	34.55
5		52	14	6	33.70
5.1 - 5.9		52	14	6	36.25
6		52	16	6	29.45
6.1 - 7.9		63	18	8	43.20
8		63	20	8	39.00
8.1 - 9.9		72	20	10	57.10
10		72	20	10	52.95
10.1 - 10.9		83	26	12	83.15
11- 11.9		83	28	12	83.15
12		83	30	12	77.75
12.1 - 12.9		83	30	14	124.40
13 - 14		83	32	14	124.40

Reamers

Centre Drills & Spotting Drills

Countersinks & Counterbores

Slot Drills & End Mills

Taps & Dies

TUSA Carbide Tooling