



131/3: Black Ring HSS M35 (5%) Cob  
131/3: Blue Ring HSS M35 (5%) Cob (Steam Vapour)

D	P	L	l	l1	d1	a	Black Price £	Blue Price £
2-64 UNF	0.396	45	9		2.8	2.1	21.80	-
3-56 UNF	0.453	50	9		2.8	2.1	21.80	-
4-48 UNF	0.529	56	7	10	3.5	2.7	21.80	-
5-44 UNF	0.577	56	7	10	3.5	2.7	20.50	22.85
6-40 UNF	0.635	56	8	11	4	3	13.75	15.30
8-36 UNF	0.705	63	8	13	4.5	3.4	15.30	17.15
10-32 UNF	0.794	70	9	16	6	4.9	14.80	16.35
12-28 UNF	0.907	80	9	17	6	4.9	16.60	18.45
1/4 - 28 UNF	0.907	80	10	20	7	5.5	15.60	17.40
5/16 - UNF	1.058	90	11	24	8	6.2	17.90	20.00
3/8 - 24 UNF	1.058	100	13	25	10	8	20.25	22.60
7/16 - 20 UNF	1.27	100	13		8	6.2	25.70	28.60
1/2 - 20 UNF	1.27	100	15		9	7	28.05	25.45
9/16 - 18 UNF	1.411	100	17		11	9	37.95	-
5/8 - 18 UNF	1.411	100	17		12	9	37.45	41.60
3/4 - 16 UNF	1.588	125	20		14	11	53.00	74.85
7/8 - 14 UNF	1.814	140	22		18	14.5	67.60	58.75
1" - 12 UNF	2.117	140	24		18	14.5	84.20	93.60

Up to 3/8 - UNF DIN 371

Reamers

Centre Drills & Spotting Drills

Countersinks & Counterbores

Slot Drills & End Mills

Taps & Dies

TUSA Carbide Tooling