



No. 30: Spiral Flute
No. 60: Straight Flute
Rollstar Fluteless

D"	d	P	L	ℓ	30/60 Price	Rollstar Price
0000-160	1.5	0.265	25	7	12.95	17.70
000-120	1.5	0.265	25	7	9.90	14.15
00-96	1.5	0.265	25	7	9.90	14.15
0-80	1.5	0.318	25	8	9.90	15.30
1-72	2.0	0.353	30	10	10.60	15.30
1-64	2.0	0.397	30	10	10.60	15.30
2-64	3.0	0.397	35	13	10.60	16.50
2-56	3.0	0.454	35	13	10.60	16.50
3-56	3.0	0.454	35	13	10.60	16.50
3-48	3.0	0.529	35	13	10.60	16.50
4-48	3.0	0.529	35	13	10.60	16.50
4-40	3.0	0.635	40	17	10.60	16.50

Reamers

Centre Drills &
Spotting Drills

Countersinks &
Counterbores

Slot Drills
End Mills

Taps &
Dies

TUSA
Carbide Tooling