



131/3: Yellow Ring: HSS M2

131/3: Black Ring: HSS M35 (5%) Cob

131/3: Blue Ring: HSS M35 (5%) Cob (Steam Vapour)

131/3: Red Ring: HSS M42 (8%) Cob (Special Geometry)

| D | P | L | ℓ | ℓ1 | d1 | a | Yellow Price £ | Black Price £ | Blue Price £ | Red Price £ |
|------|------|-----|-----|----|-----|------|----------------|---------------|--------------|-------------|
| M2 | 0.4 | 45 | 8 | | 2.8 | 2.1 | 24.00 | 24.00 | 27.10 | 28.45 |
| M2.5 | 0.45 | 50 | 9 | | 2.8 | 2.1 | 18.45 | 18.45 | 20.55 | 21.90 |
| M3 | 0.5 | 56 | 6 | 11 | 3.5 | 2.7 | 14.55 | 15.25 | 16.05 | 17.10 |
| M4 | 0.7 | 63 | 7.5 | 13 | 4.5 | 3.4 | 14.55 | 15.25 | 16.05 | 17.10 |
| M5 | 0.8 | 70 | 9 | 16 | 6 | 4.9 | 15.15 | 15.15 | 16.75 | 17.45 |
| M6 | 1 | 80 | 11 | 18 | 6 | 4.9 | 15.15 | 15.15 | 16.75 | 17.45 |
| M8 | 1.25 | 90 | 13 | 21 | 8 | 6.2 | 16.40 | 16.40 | 18.15 | 19.15 |
| M10 | 1.5 | 100 | 16 | 22 | 10 | 8 | 20.90 | 20.90 | 22.95 | 24.00 |
| M12 | 1.75 | 110 | 18 | | 9 | 7 | 27.80 | 27.80 | 30.20 | 32.60 |
| M14 | 2 | 110 | 20 | | 11 | 9 | 34.65 | 34.65 | 38.10 | 40.85 |
| M16 | 2.5 | 110 | 20 | | 12 | 9 | 40.20 | 40.20 | 43.60 | 46.35 |
| M18 | 2.5 | 125 | 22 | | 14 | 11 | 49.80 | 49.80 | 54.65 | 57.40 |
| M20 | 2.5 | 140 | 25 | | 16 | 12 | 52.55 | 52.55 | 56.70 | 61.50 |
| M22 | 2.5 | 140 | 25 | | 18 | 14.5 | - | 76.65 | 84.25 | 89.75 |
| M24 | 3 | 160 | 28 | | 18 | 14.5 | - | 78.05 | 86.30 | 92.50 |
| M27 | 3 | 160 | 32 | | 20 | 16 | - | 108.35 | 118.65 | 127.60 |
| M30 | 3.5 | 180 | 36 | | 22 | 18 | - | 132.45 | 152.40 | 156.55 |
| M33 | 3.5 | 180 | 38 | | 25 | 20 | - | 153.75 | - | - |
| M36 | 4 | 200 | 43 | | 28 | 22 | - | 172.35 | 224.00 | 199.20 |
| M39 | 4 | 200 | 43 | | 32 | 24 | - | 204.05 | - | - |
| M42 | 4.5 | 200 | 43 | | 32 | 24 | - | 221.95 | - | - |

DIN 371 up to M10

DIN 376 from M12

Reamers

Centre Drills & Spotting Drills

Countersinks & Counterbores

Slot Drills & End Mills

Taps & Dies

TUSA Carbide Tooling