

Ground Thread Taps

DIN 371/376

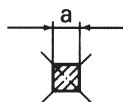
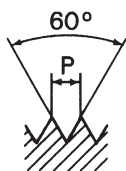
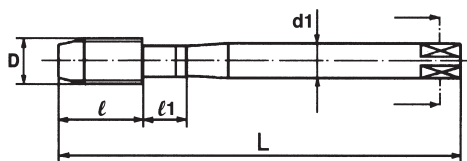
Plug Tap Metric

TAPS & DIES



for Quality & Service

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105/3: Ultra Green Ring GG: HSS M35 (5%) Cob

105/3: Ultra Green Ring GG: HSS PM Duo

D	P	L	ℓ	ℓ1	d1	a	Price £	Price £ Duo
M 2	0.4	45	8		2.8	2.1	25.35	-
M 2.5	0.45	50	9		2.8	2.1	18.45	-
M 3	0.5	56	11	7	3.5	2.7	16.05	27.00
M 3.5	0.6	56	13	7	4	3	20.90	27.00
M 4	0.7	63	13	8	4.5	3.4	15.70	30.85
M 4.5	0.75	70	16	9	6	4.9	16.40	31.00
M 5	0.8	70	16	9	6	4.9	18.45	35.70
M 6	1	80	19	11	6	4.9	22.25	42.70
M 7	1	80	19	11	7	5.5	24.00	51.05
M 8	1.25	90	22	13	8	6.2	18.45	66.00
M 10	1.5	100	24	15	10	8	22.25	76.85
M 12	1.75	110	29		9	7	28.45	-
M 14	2	110	30		11	9	38.10	-
M 16	2	110	32		12	9	45.35	-
M 18	2.5	125	34		14	11	57.40	-
M 20	2.5	140	34		16	12	87.67	-

DIN 371 up to M10

DIN 376 from M12

The new Duo Colour Ring Tap from Manigley is a high performance tool made of powder-metallurgy steel with a hard material coating and a recently developed cutting geometry for high tool life.

105/4 - 131/3 Duo Green Ring

Lamellar graphite cast iron (grey cast iron) nodular cast iron, vermicular graphite cast iron, malleable cast iron. aluminium cast alloy Si 5-12%, magnesium cast alloy etc