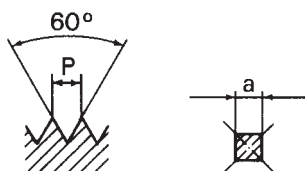
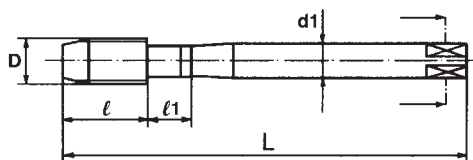


TAPS & DIES

Ground Thread Taps DIN 371/376 Universal Spiral & Performance Spiral Flute Mertric



Universal 131/3 3: High Performance Performance 131/3: High Performance. PM

D	P	L	l	l1	d1	a	Universal	Performance
							131/1 3 Price £	131/3 Price £
M2	0.4	45	8	-	2.8	2.1	23.90	-
M2.5	0.45	50	9	-	2.8	2.1	21.80	-
M3	0.5	56	6	11	3.5	2.7	21.30	17.65
M4	0.7	63	7.5	13	4.5	3.4	21.30	17.65
M5	0.8	70	9	16	6	4.9	22.10	18.70
M6	1	80	11	18	6	4.9	22.10	18.70
M8	1.25	90	13	21	8	6.2	26.50	21.30
M10	1.5	100	16		10	8	30.15	27.00
M12	1.75	110	18		9	7	35.85	35.85
M14	2	110	30		11	9	-	46.80
M16	2	110	20		12	9	55.10	53.00
M18	2.5	125	34		14	11	-	69.15
M20	2.5	140	25		16	12	76.40	74.85
M24	3	160	28		18	14	110.20	-

Universal 3

High performance tap to increase performance rates. The cutting speed needs to be increased by 50 – 100%

Suitable for non-alloyed steels with a tensile strength from >450 – 900N/mm² Lubricant: Emulsion.

Alloyed steels with a tensile strength from 900 – 1200N/mm² and stainless steels Lubricant: Soluble oil or cutting oil

Performance

High performance multi purpose, high speed tap for materials of strength >450 – 1400N/mm²